

Work Order ID 59419

Friday, June 04, 2010 9:17:17 AM

Page 1

Item ID: D3759-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 6/4/2010 Start Qty: 60.00

Cust Item ID:

Required Date: 6/10/2010 Req'd Qty: 60.00

Customer:

Reference:

Approvals:

Process Plan: *R*Date: *10/04/10* Tooling:

Date:

Run Start

QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3759	Rev A								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

□

Deburr

*SA 10/06/15**60 0*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*SA 10/06/15**60 0*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*MMV= 10/06/15**60 0*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Work Order ID 59419



Friday, June 04, 2010 9:17:17 AM

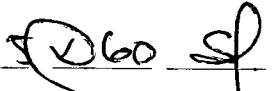
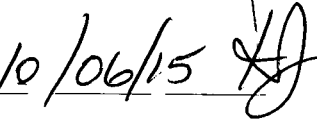



Page 2

Item ID: D3759-1 Accept  Setup Start 
Revision ID:
Item Name: Bushing Stop 
Start Date: 6/4/2010 Start Qty: 60.00  Cust Item ID:
Required Date: 6/10/2010 Req'd Qty: 60.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: <u>Steve</u> Memo	0.00 0.00							
140  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

10-6-15 
10/06/15 
10-6-15 

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NOTE: Date & initial all entries

Picklist Print

Friday, June 04, 2010 9:17:21 AM

Page 1

Work Order ID: 59419



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 6/4/2010

Required Date: 6/10/2010

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	35.2400	0.0625	3.947368			



304 ROUND BAR 0.375



Location	Loc Qty	Loc Code
MAT	29.9	
111323	0	
114467	12.1	
114676	17.8	
MAT029	5.34	
113325	3.85	
114356	1.49	

2.4
2.4 19/06/13

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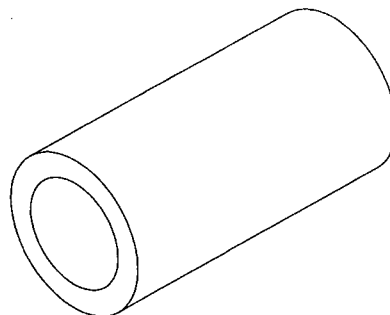
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* NOTE: Date & initial all entries



D3759-1 BUSHING

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 59419
BS-10-6-04

RELEASED
 1803-17-11-10

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
 (REF. DART SPEC M304R)
 OR AISI 304/316, STAINLESS STEEL TUBE
 (REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	AJS	08.03.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	ME	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ME	DRAWING NO.	REV. A
MFG. APPR.	ME	D3759	SHEET 1 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	ME	BUSHING	NTS
DATE	08.03.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

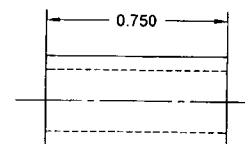
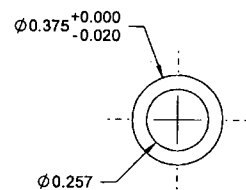
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D3759-1 BUSHING

w/o 59419

RELEASED
11-03-2009

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3759	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BUSHING	NTS
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